

44

DART AEROSPACE LTD	Work Order:	21665
Description: Stud	Part Number:	D3284-007
Drawing: D3284 Rev. A	Qty:	30
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	04.10.07	30
2	PG	Issue P/O: <u>2006943</u> to Northern Aero Industries Order P/N: B80705-1 Manufacture per B80705 Rev. B Certificate of Conformity is required	U	04.10.07	30
3	RG	Receive and Inspect for transit damage Ensure the Certificate of Conformity is attached	CL	04/10/13	30
4	ST	Identify and Stock	CL	04/10/13	30
5	AC	Cost / part: <u>85.06</u>	SY	04.10.14	30
6	DC	Close W/O <u>85.02</u> Inspect Level 21	HA	04.10.14	30

Rev	Date	Change	Revised By	Approved
A	04.05.13	New Issue	KJ/DS	HA

RELEASED
04.05.15

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Intial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
0405174

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21665

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 07, 2004
01:23 pm

Work Order No : 0021665
Project Name : D3284-007
Project For : WK444
Work Order Type : Main
Main WO Number :
House Part Number : D3284-007

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description : Stud
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 10-07-04
Est Finish Date : 10-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. 10376-1	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice JOB # 1011 / P.O 2006943	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	SLEEVE	B80702-1	BELL 205A-1 205B 204B	4	BATCH # 04-1814	Manufactured	
2	STUD	B80703-1	UH-1H BELL 205A-1 205B UH-1H	6	BATCH # 04-1710	Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.				19. <input type="checkbox"/> CAR 571-10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 12 October 2004		22. Name N/A		23. Date (DD MMM YYYY)	
INSTALLER RESPONSIBILITIES							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. 10376-2	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			5. Work Order/Contract/Invoice JOB # 1011 / P.O 2006943	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
3	STUD	B80704-1	BELL	1	BATCH # 04-1815	Manufactured
4	STUD	B80704-1	205A-1	17	BATCH # 04-1965	Manufactured
5	STUD	B80704-1	205B	6	BATCH # 04-1816	Manufactured
			204B			..
			UH-1H			..
6	STUD	B80705-1	BELL	30	BATCH # 04-1890	Manufactured
			205A-1			..
			205B			..
			204B			..
			UH-1H			..
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH-99-11 and (FAA STC Number SR00953NY and SR01395NY).						
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.			<div style="border: 1px solid black; padding: 5px;"> 19. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571. </div>			
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 12 October 2004		22. Name N/A		23. Date (DD MMM YYYY)
INSTALLER RESPONSIBILITIES						
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						